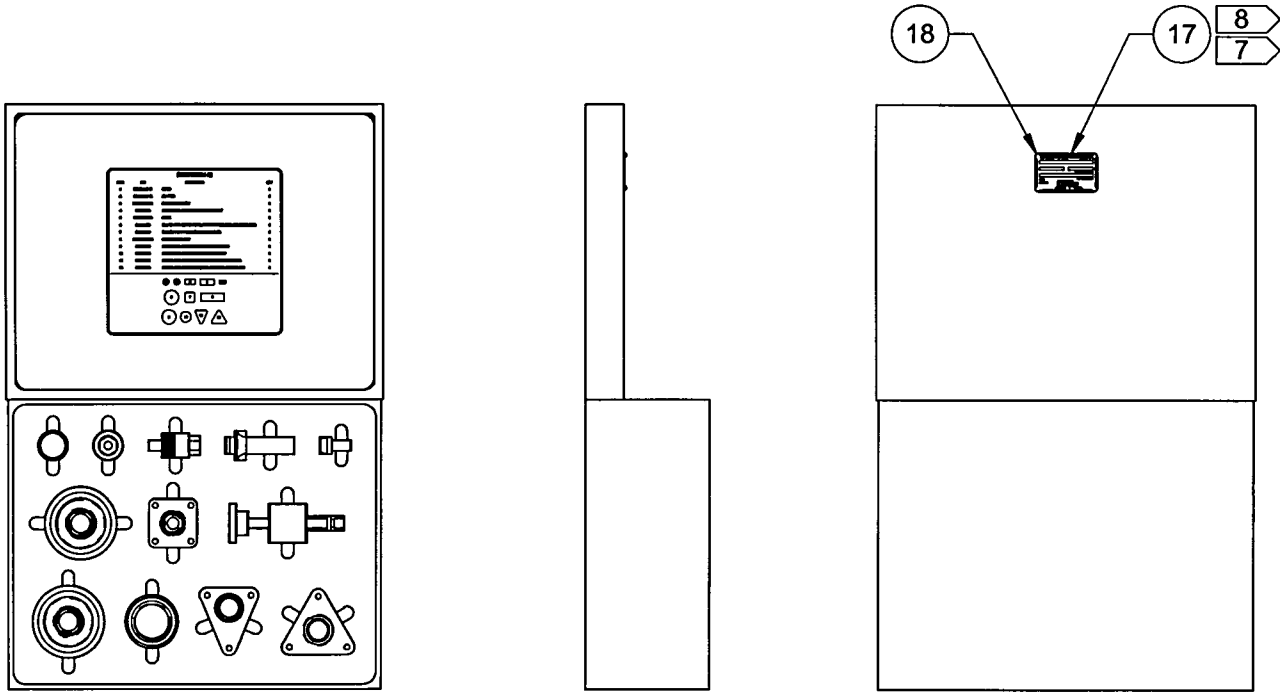
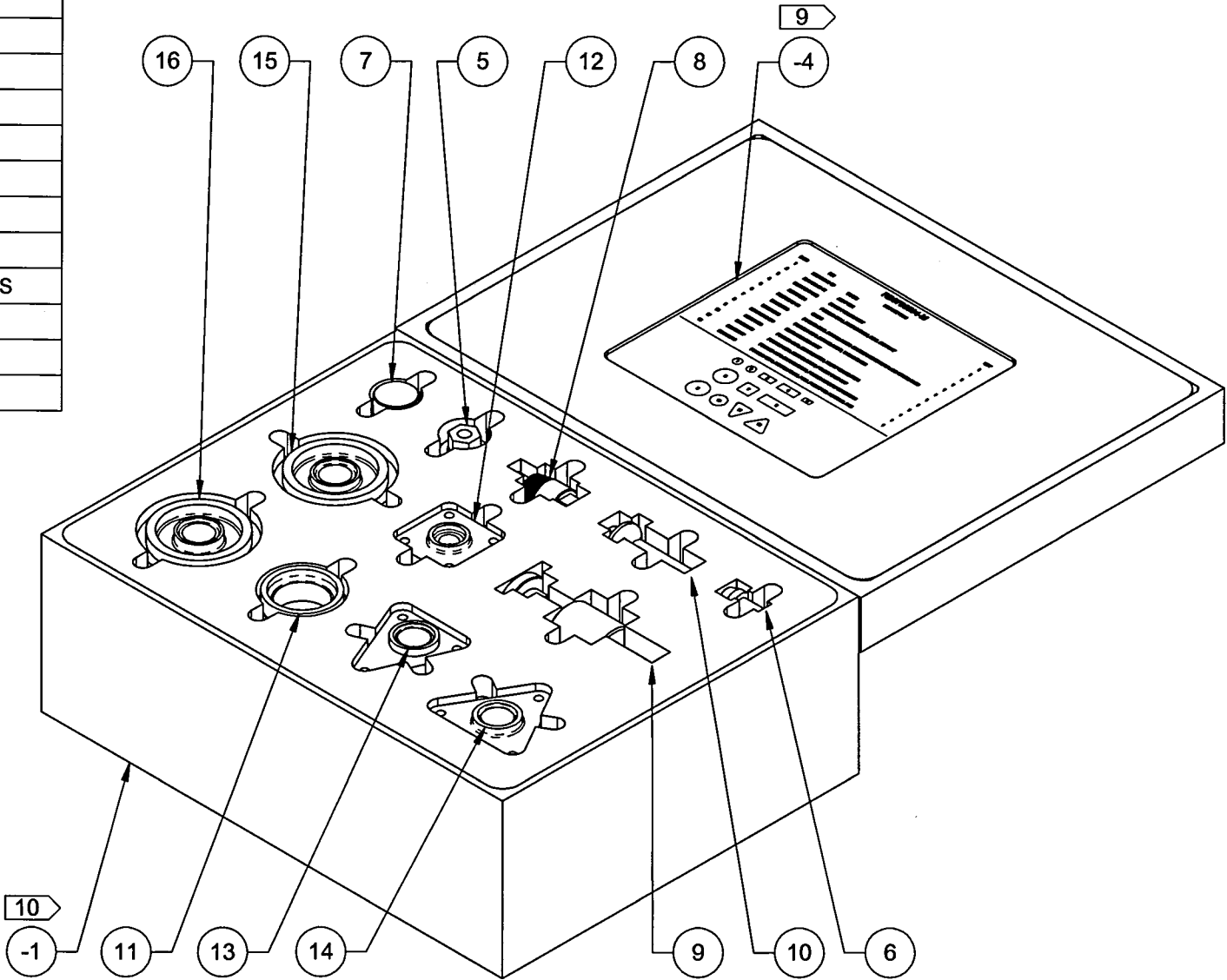


ITEM #	QTY	PART #	PART TITLE
-1	1	RB6793504-M-1	PACKAGING ASSY
-4	1	RB6793504-M-4	CONTENT PLACARD
5	1	RB6796941-12	ADAPTER
6	1	RB6796941-14	GUIDE
7	1	RB6796941-15	GUIDE
8	1	RB6796941-201	START PULLER ASSY
9	1	RB6796941-203	SLIDE HAMMER ASSY
10	1	RB6893504	PUSHER SEAL INSTALLATION, SEAL SUPPORT
11	1	RB6893505	PUSHER-SEAL INSTALLATION, POWER TAKE OFF
12	1	RB6893506	PUSHER-SEAL INSTALLATION, TACHOMETER
13	1	RB6893507	PUSHER-SEAL INSTALLATION, POWER TURBINE GOVERNOR
14	1	RB6893508	PUSHER-SEAL INSTALLATION, FUEL PUMP/FUEL CONTROL PAD
15	1	RB6893509	PUSHER-SEAL INSTALLATION, STARTER/GENERATOR AND SPARE PADS
16	1	RB6893728	PUSHER-SEAL INSTALLATION, FRONT SPARE PAD
17	1	RB41011	DART PLACARD
18	4	McMaster#97524A032	SEALING BLIND RIVETS 1/8" DIA. x 0.425" LG.

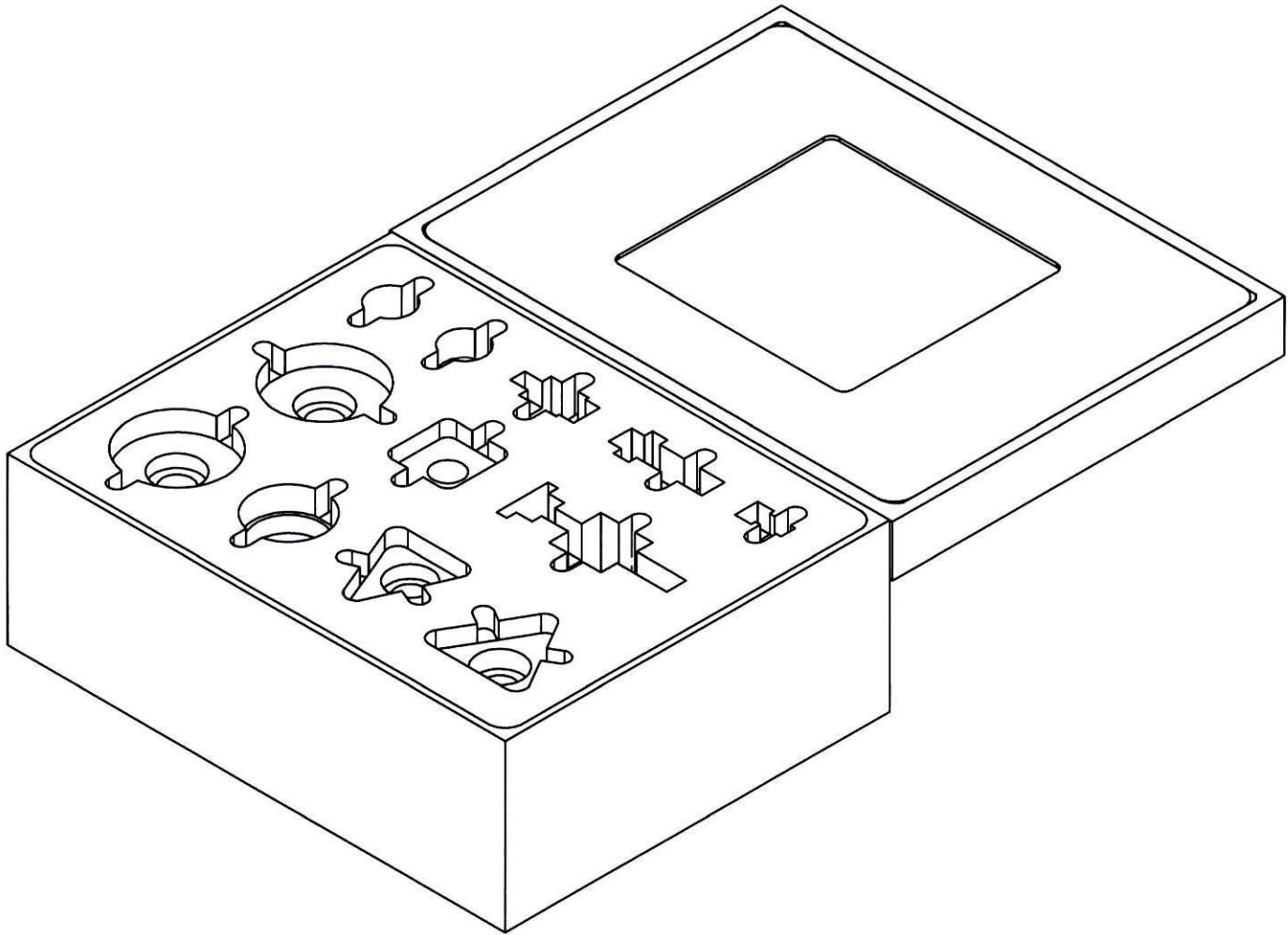
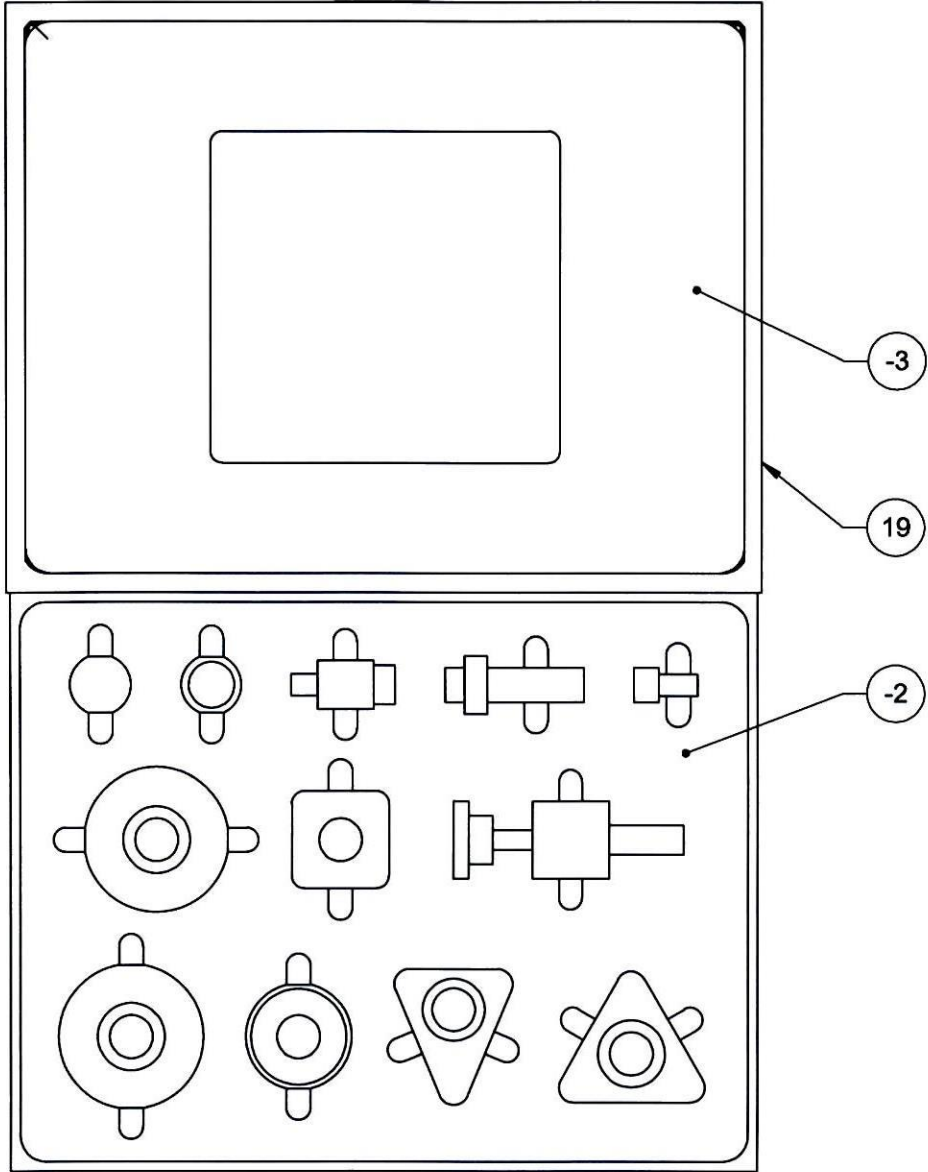


NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED
8) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
9) HOT GLUE THE PLASTIC PLACARD ONTO THE TOP FOAM
10) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

RB6793504-M ENGINE SEAL KIT

A	NEW ISSUE	18-684	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 03/20/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 03/20/2018	TOOL PART #	REV. A
MFG. APPR.	DD 03/20/2018	RB6793504-M	SHEET 1 OF 9
APPROVED	ML 03/21/2018	TITLE	SCALE
DATE 3/21/2018		ENGINE SEAL KIT	NTS
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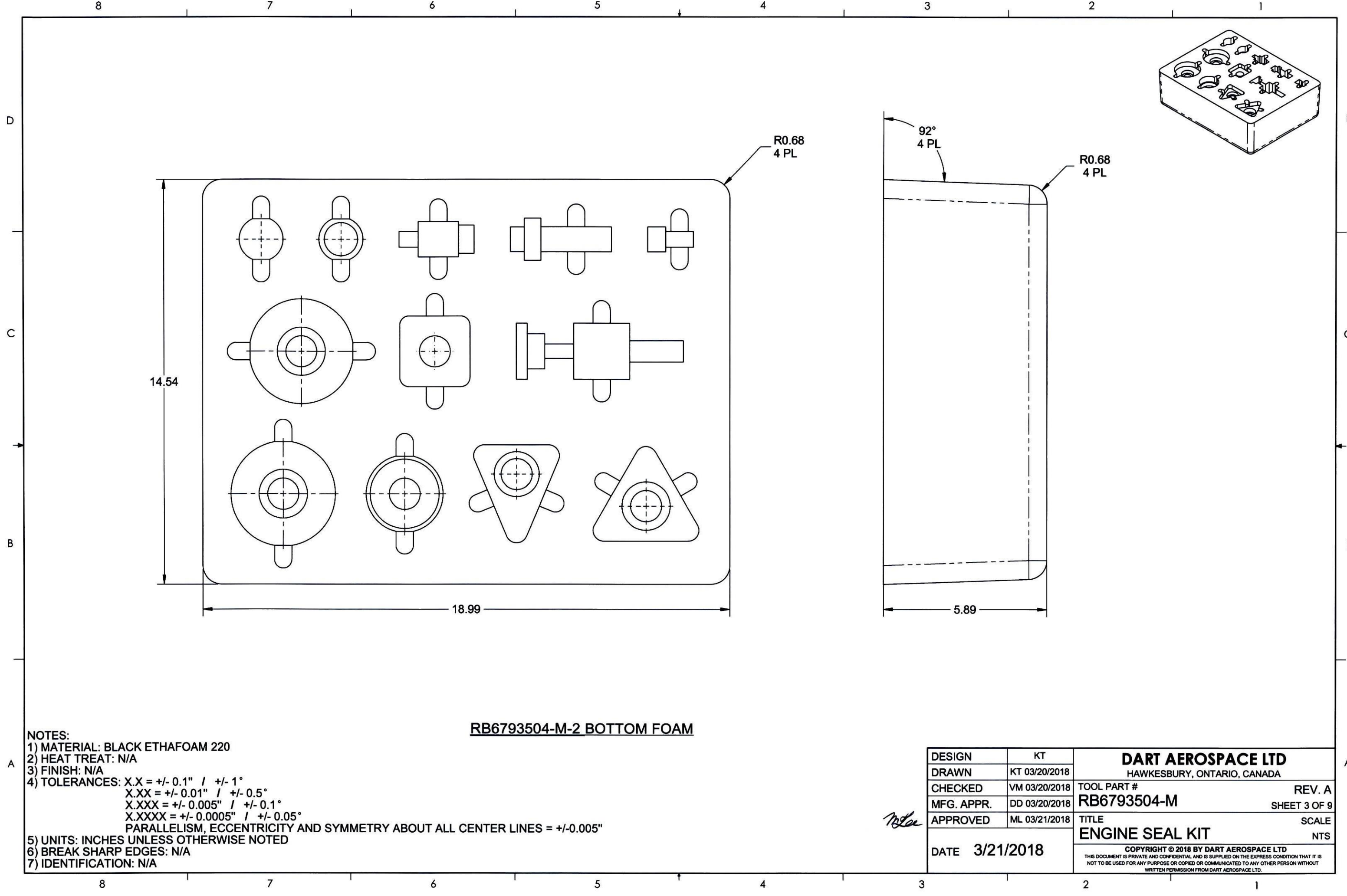
ITEM #	QTY	PART #	PART TITLE
-2	1	RB6793504-M-2	BOTTOM FOAM
-3	1	RB6793504-M-3	TOP FOAM
19	1	PELICAN #APP-1550-E	PELICAN CASE 1550



NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

RB6793504-M-1 PACKAGING ASSY

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 03/20/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 03/20/2018	TOOL PART #	REV. A
MFG. APPR.	DD 03/20/2018	RB6793504-M	SHEET 2 OF 9
APPROVED	ML 03/21/2018	TITLE	SCALE
DATE 3/21/2018		ENGINE SEAK KIT	NTS
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NOTES:
1) MATERIAL: BLACK ETHAFOAM 220
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

RB6793504-M-2 BOTTOM FOAM

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 03/20/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 03/20/2018	TOOL PART #	REV. A
MFG. APPR.	DD 03/20/2018	RB6793504-M	SHEET 3 OF 9
APPROVED	ML 03/21/2018	TITLE	SCALE
DATE 3/21/2018		ENGINE SEAL KIT	NTS
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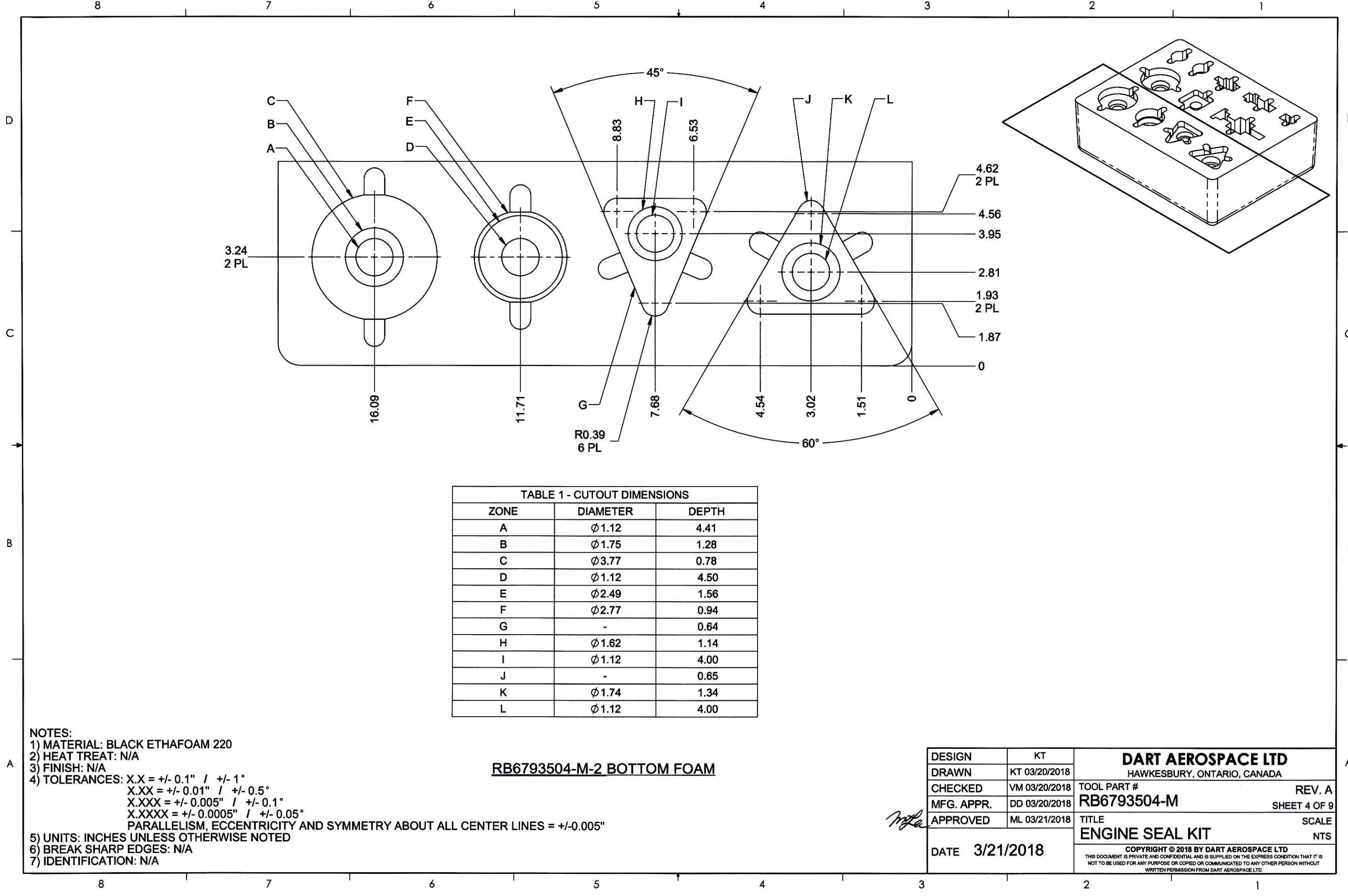
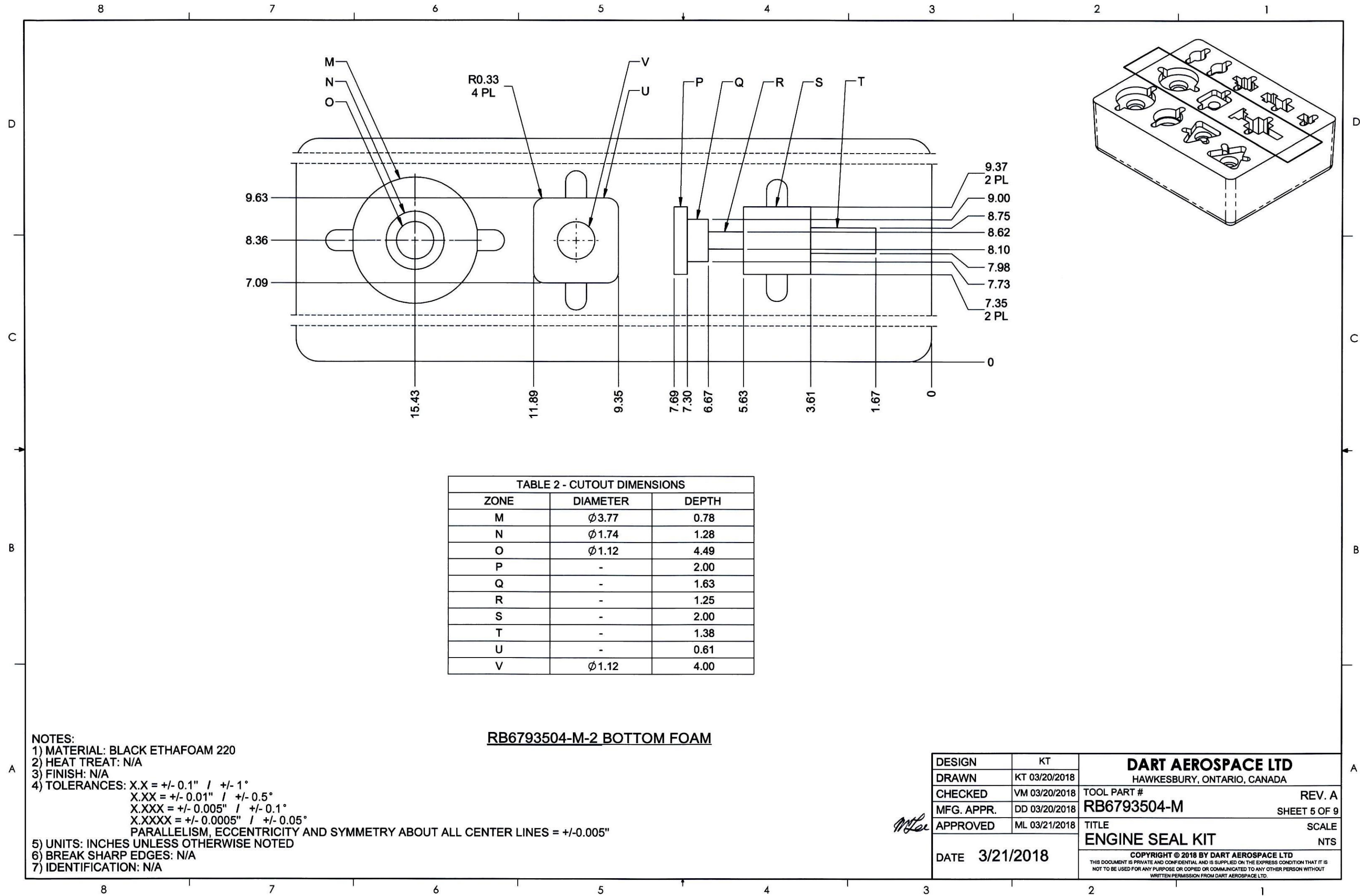


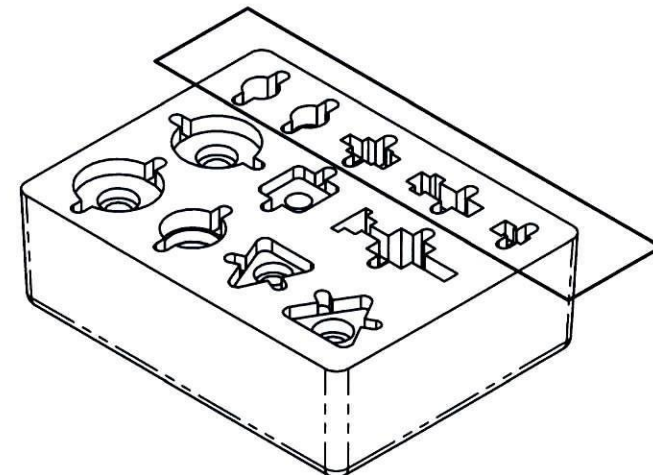
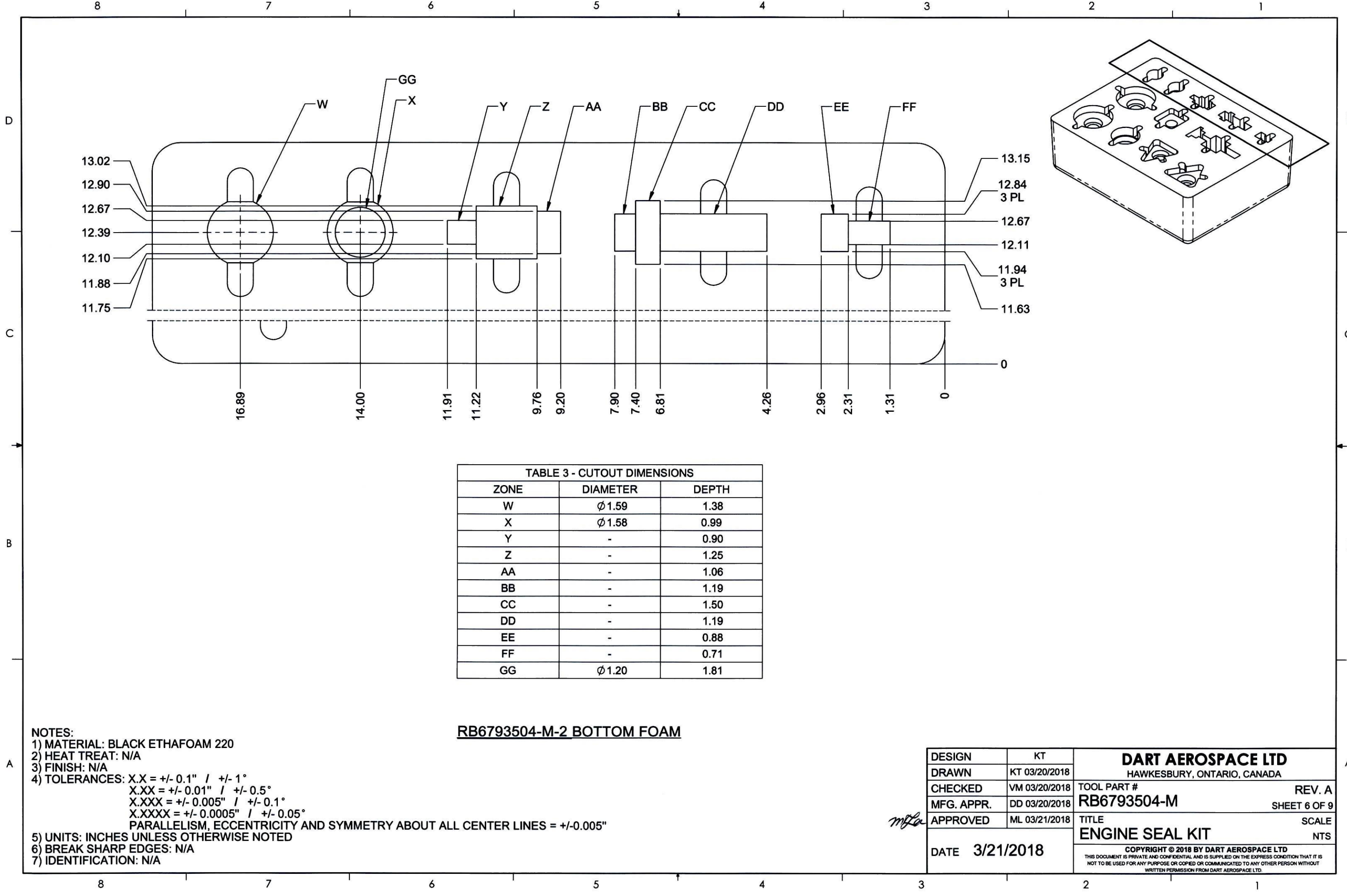
TABLE 1 - CUTOUT DIMENSIONS		
ZONE	DIAMETER	DEPTH
A	Ø 1.12	4.41
B	Ø 1.75	1.28
C	Ø 3.77	0.78
D	Ø 1.12	4.50
E	Ø 2.49	1.56
F	Ø 2.77	0.94
G	-	0.64
H	Ø 1.62	1.14
I	Ø 1.12	4.00
J	-	0.65
K	Ø 1.74	1.34
L	Ø 1.12	4.00

NOTES:
1) MATERIAL: BLACK ETHAFOAM 220
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

RB6793504-M-2 BOTTOM FOAM

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT 03/20/2018		
CHECKED	VM 03/20/2018	TOOL PART #	REV. A
MFG. APPR.	DD 03/20/2018	RB6793504-M	SHEET 4 OF 9
APPROVED	ML 03/21/2018	TITLE	SCALE
DATE 3/21/2018		ENGINE SEAL KIT	NTS
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DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 03/20/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 03/20/2018	TOOL PART #	REV. A
MFG. APPR.	DD 03/20/2018	RB6793504-M	SHEET 6 OF 9
APPROVED	ML 03/21/2018	TITLE	SCALE
DATE 3/21/2018		ENGINE SEAL KIT	NTS
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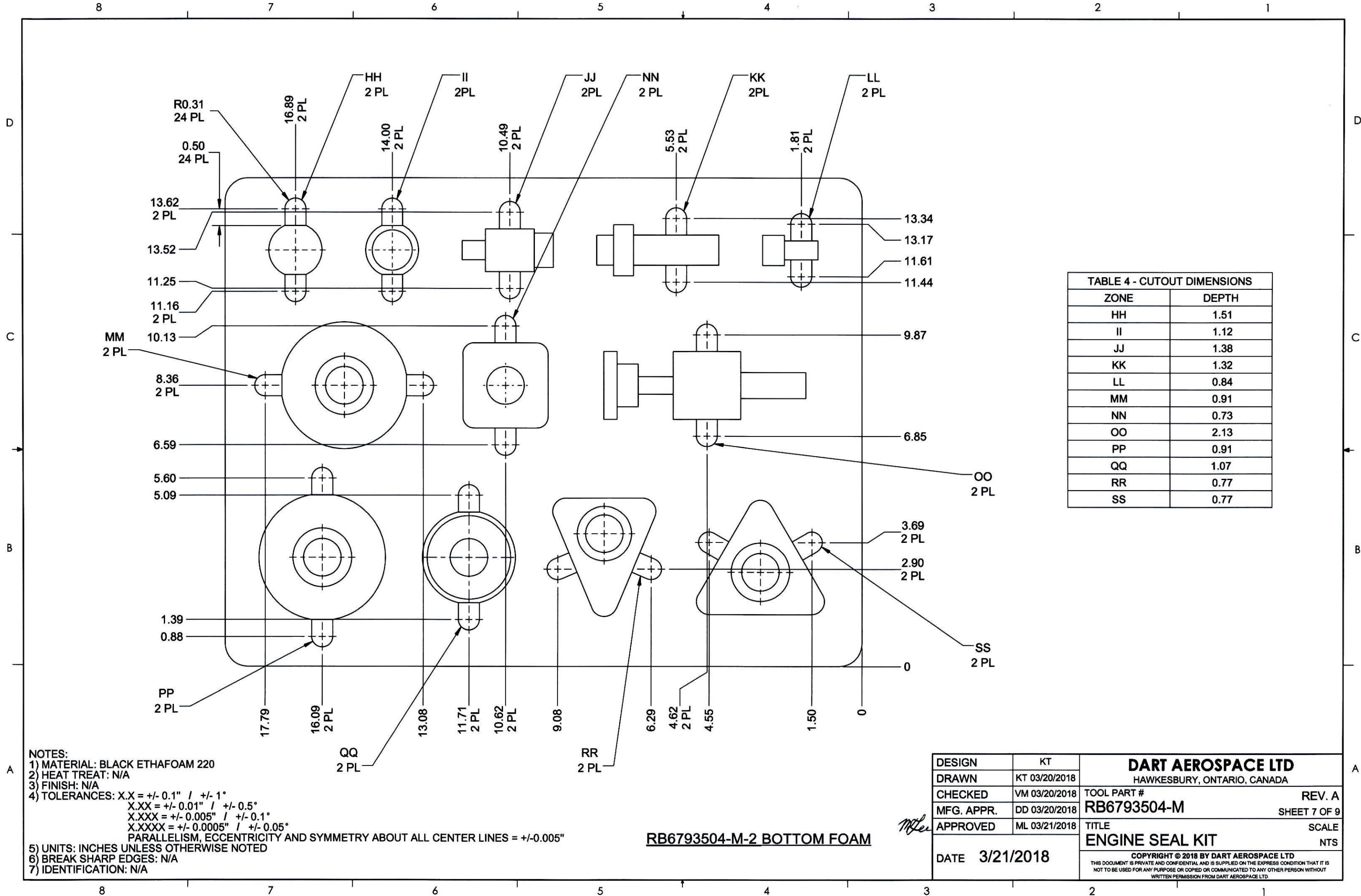


TABLE 4 - CUTOUT DIMENSIONS	
ZONE	DEPTH
HH	1.51
II	1.12
JJ	1.38
KK	1.32
LL	0.84
MM	0.91
NN	0.73
OO	2.13
PP	0.91
QQ	1.07
RR	0.77
SS	0.77

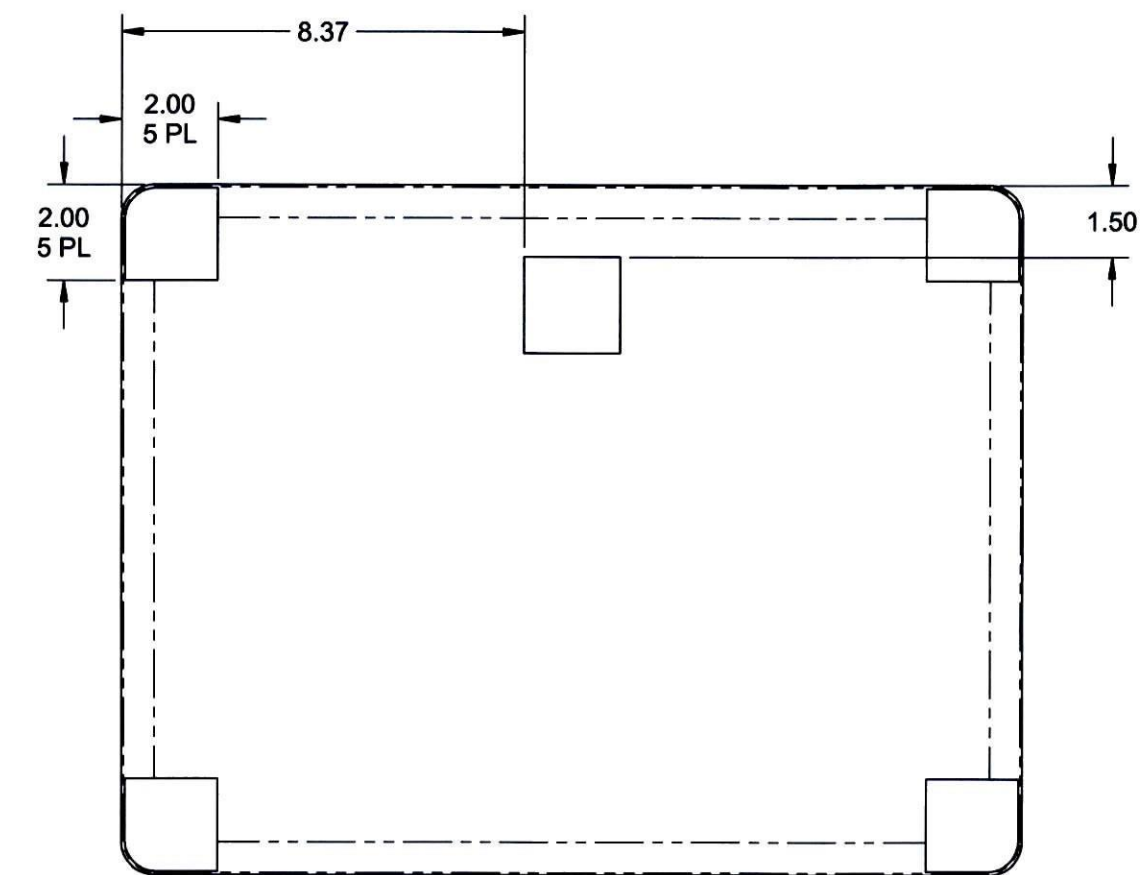
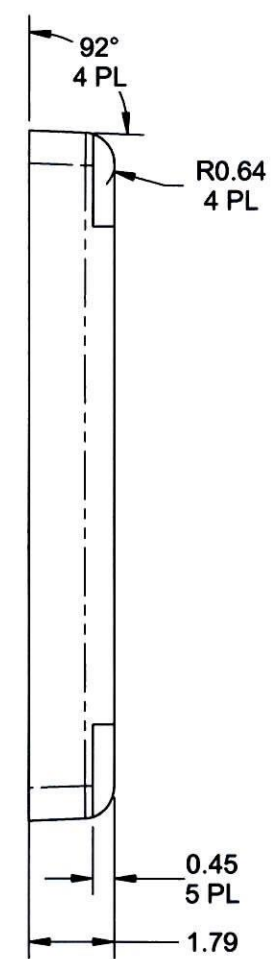
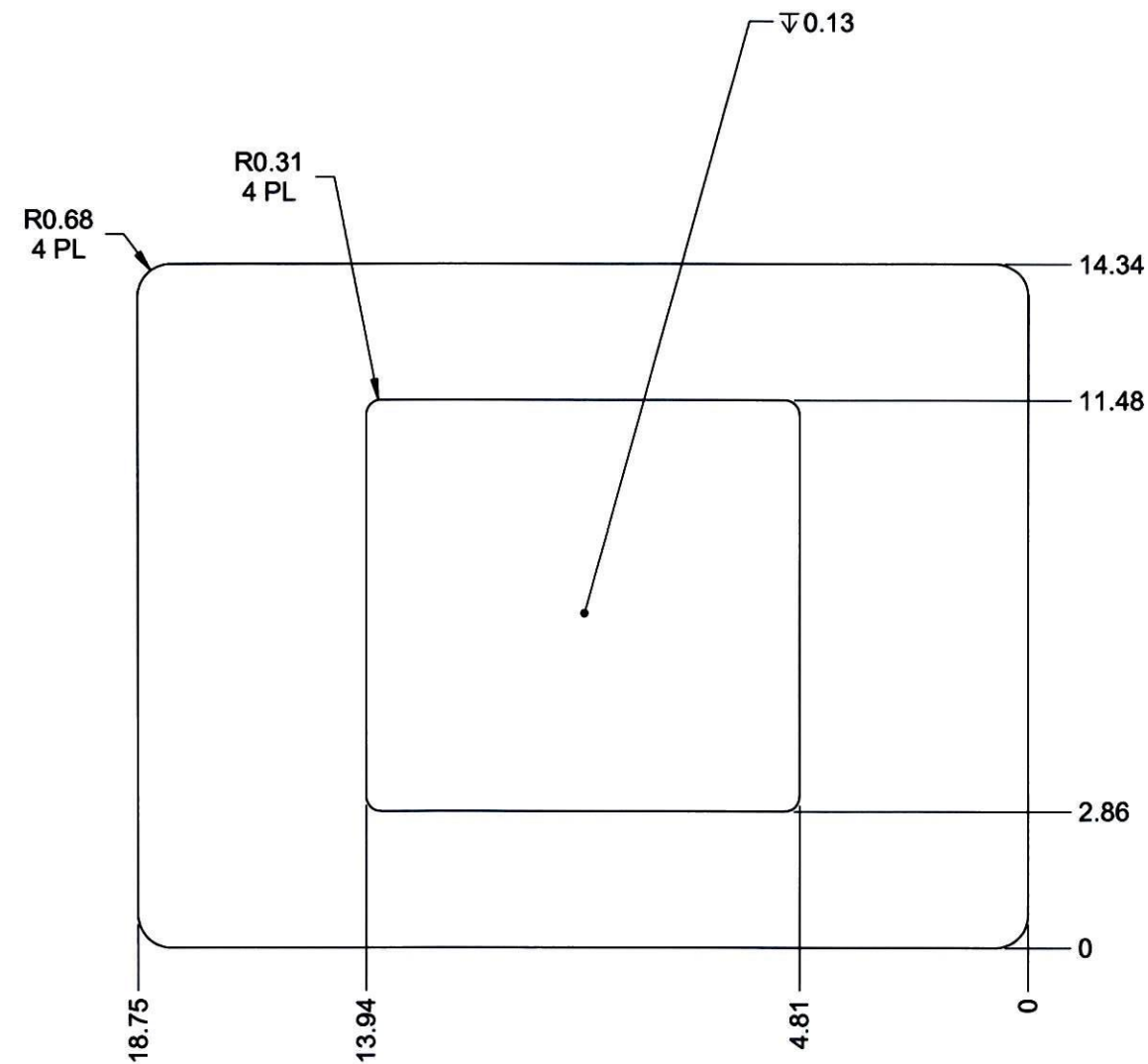
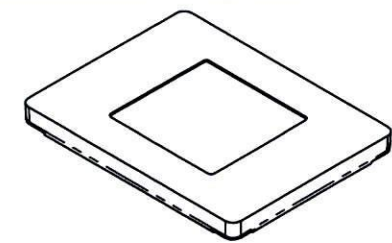
NOTES:
1) MATERIAL: BLACK ETHAFOAM 220
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

RB6793504-M-2 BOTTOM FOAM

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT 03/20/2018		
CHECKED	VM 03/20/2018	TOOL PART #	REV. A
MFG. APPR.	DD 03/20/2018	RB6793504-M	SHEET 7 OF 9
APPROVED	ML 03/21/2018	TITLE	SCALE
DATE 3/21/2018		ENGINE SEAL KIT	NTS
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D
C
B
A

D
C
B
A



RB6793504-M-3 TOP FOAM

NOTES:
1) MATERIAL: BLACK ETHAFOAM 220
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A

DESIGN	KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KT 03/20/2018		
CHECKED	VM 03/20/2018	TOOL PART #	REV. A
MFG. APPR.	DD 03/20/2018	RB6793504-M	SHEET 8 OF 9
APPROVED	ML 03/21/2018	TITLE	SCALE
DATE 3/21/2018		ENGINE SEAL KIT	NTS
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D

C

B

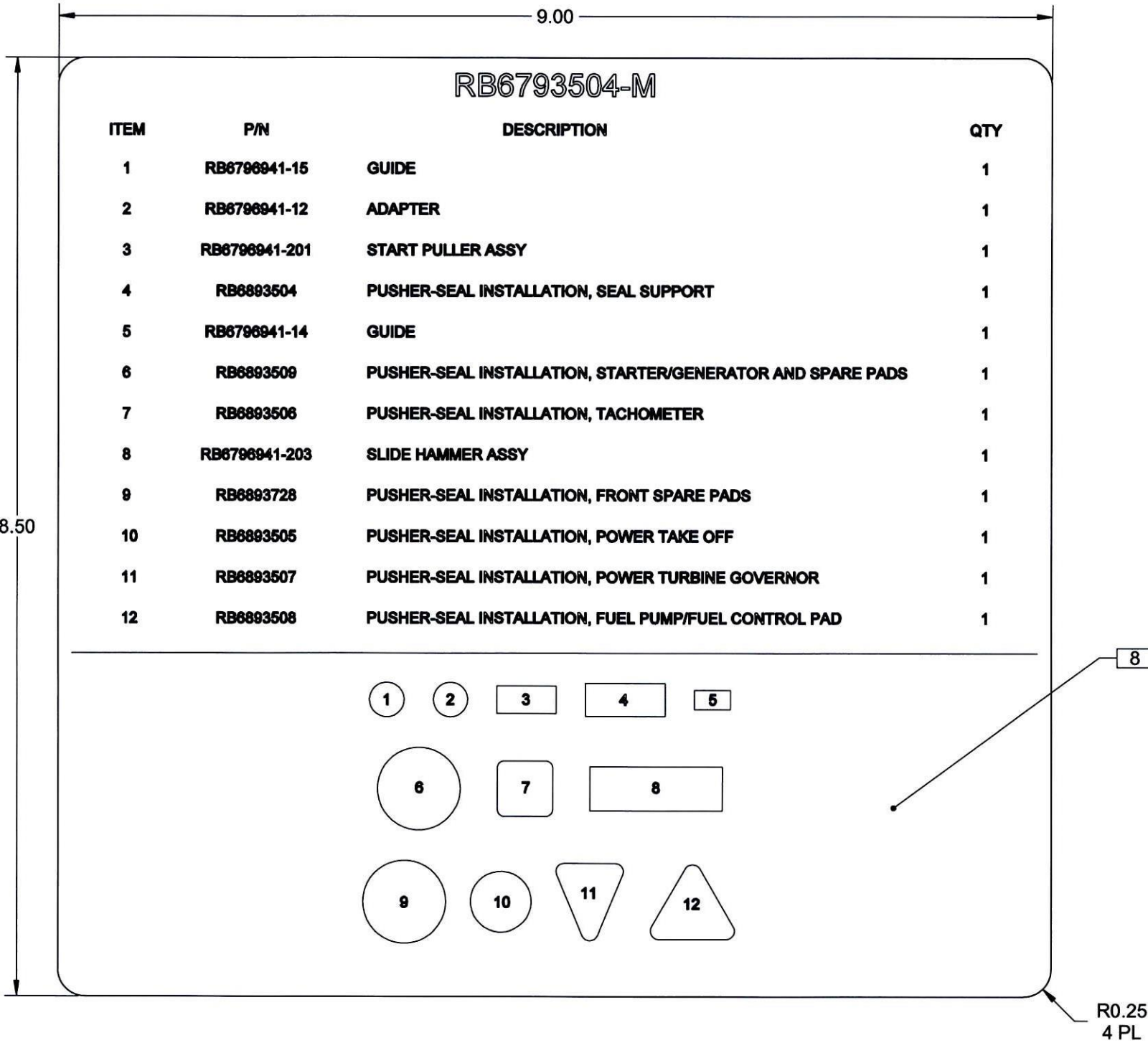
A

D

C

B

A



NOTES:
1) MATERIAL: MULTI-CRAFT PLASTICS # LM922402
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) WHITE BACKGROUND WITH BLACK LINES AND LETTERS

RB6793504-M-4 CONTENT PLACARD

DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 03/20/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM 03/20/2018	TOOL PART #	REV. A
MFG. APPR.	DD 03/20/2018	RB6793504-M	SHEET 9 OF 9
APPROVED	ML 03/21/2018	TITLE	SCALE
DATE 3/21/2018		ENGINE SEAL KIT	NTS
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